NACHI

TEMPERATURE COMPENSATED FLOW CONTROL <AND CHECK> VALVE

TN Type Flow Control (and Check) Valve

(Fine Adjustment Type With Pressure and Temperature Compensation)

0.03 to 8 ℓ /min 10.5MPa





CTN-G02-*-11



Features

- 1)With a very compact, lightweight configuration, the intelligent design of this valve makes it a low-cost option.
- ②Minute flow rate control from 30cm³.
- ③Stable control of each setting flow rate, even as pressure and fluid temperature
- are fluctuating.
- ①Dial markings are proportional to flow rate for simple and accurate control flow rate adjustment.

Specifications

| Model No. | Nominal Diameter (Size) | Volume control flow rate ℓ /min | Maximum Working Pressure MPa{kgf/cm²} | Reverse Flow Rate ℓ /min | Cracking pressure MPa{kgf/cm²} | Weight kg |
|------------------------|-------------------------------|--------------------------------------|---------------------------------------|--------------------------------|-----------------------------------|--------------|
| (C)TN-G02-2-11 8-11 | 1/4 | 0.03 to 2 0.05 to 8 | 10.5{107} | 35 | 0.1{1.0} | 2.2 |

Handling

- In the temperature range of 20°C to 60°C, flow rate fluctuation is within ±5% of the standard flow rate at 40°C.
- ②In the pressure range of 1.0 to 10.5MPa {10.2 to 107kgf/cm²}, flow rate fluctuation is within ±5% of the setting flow rate.
- 3 Note that flow rate fluctuation exceeds the rated flow rate fluctuation amount slightly in the vicinity of the minimum control flow rate, due to changes in operating temperature and hydraulic fluid viscosity.
- $\boxed{4}$ When controlling flow rates that are less than 0.2 ℓ /min, use with a filter that does not exceed 10 μ m.
- $\fine 5$ Make sure that the pressure differential between the inlet port and outlet is at least 0.6MPa $\{6.1\mbox{kgf/cm}^2\}$ at 4 $\mbox{$\ell$}$ /min or less, and at least 1.0MPa $\{10.2\mbox{kgf/cm}^2\}$ at 4 $\mbox{$\ell$}$ /min or greater.
- 6 The control flow rate is increased by clockwise (rightward) rotation of the

adjustment handle.

- The connection to piping, normally connect to the sub plate. Valve mounting is gasket type, using an O-ring. When a screw in connection is required, seal the gasket surface, remove the side plug, and create a screw in connection directly to the valve unit. In this case, remove all seal material affixed to the plug.
- 8 Use the following table for specification when a sub plate is required.

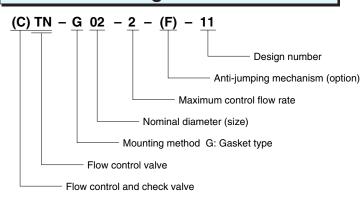
| Model No | Pipe Diameter | Recommended Flow Rate ℓ /min | Weight kg |
|-----------|------------------|------------------------------------|--------------|
| MTL-03-10 | 3/8 | 35 | 1.3 |

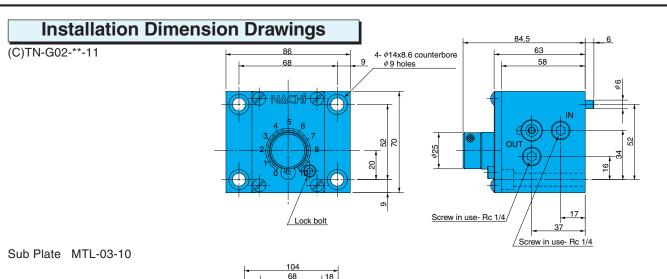
9 Bundled Accessories: Hex Socket Bolts M8 x 60 ℓ , (four)

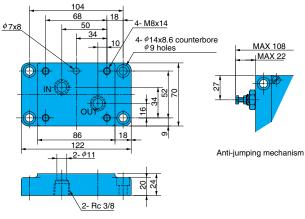
Note) 1.For mounting bolts, use 12T or equivalent

2.Tightening torque is 20 to 25N·m {205 to 255kgf·cm}.

Understanding Model Numbers

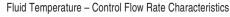


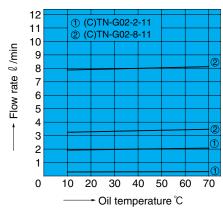




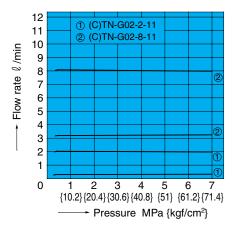
Performance Curves

Hydraulic Operating Fluid Viscosity 32mm²/s

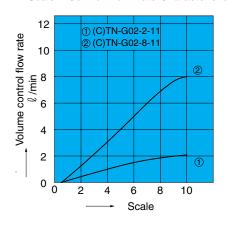




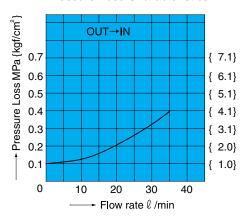
Pressure - Control Flow Rate Characteristics



Scale - Control Flow Rate Characteristics

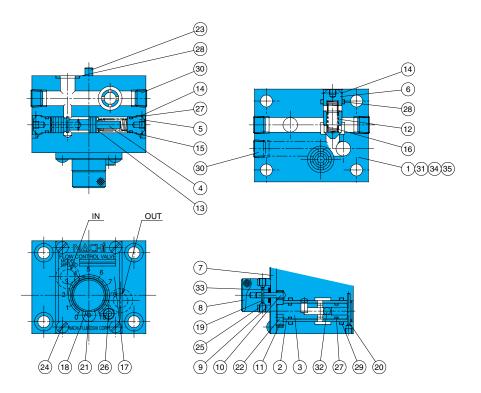


Pressure Loss Characteristics



Cross-sectional Drawing

CTN-G02-*-11



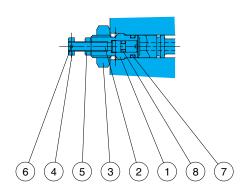
| Part No. | Part Name | Part No. | Part Name | Part No. | Part Name |
|----------|-----------|----------|-----------|----------|-----------|
| 1 | Body | 13 | Spacer | 25 | Screw |
| 2 | Sleeve | 14 | Snap ring | 26 | Screw |
| 3 | Spool | 15 | Spring | 27 | O-ring |
| 4 | Piston | 16 | Spring | 28 | O-ring |
| 5 | Plug | 17 | Plate | 29 | O-ring |
| 6 | Plug | 18 | Pin | 30 | Plug |
| 7 | Plate | 19 | Pin | 31 | Ball |
| 8 | Knob | 20 | Pin | 32 | Ball |
| 9 | Ring | 21 | Pin | 33 | Washer |
| 10 | Gear | 22 | Pin | 34 | Screw |
| 11 | Gear | 23 | Pin | 35 | Plate |
| 12 | Poppet | 24 | Screw | | |
| | | | | | |

Seal Part List (Kit Model Number FNS-G02(C))

| Part | Part | TN-G02-*-11 | | CTN-G02-*-11 | | |
|------|--------|-------------|------|--------------|------|--|
| No. | Name | Part Number | Q'ty | Part Number | Q'ty | |
| 27 | O-ring | IA-P9 | 4 | IA-P9 | 4 | |
| 28 | O-ring | IA-P14 | 2 | IA-P14 | 3 | |
| 29 | O-ring | IA-P16 | 2 | IA-P16 | 2 | |

Note) Specify C at the end of the model number for the CTN kit. Note) O-ring 1A-** refers to JIS B2401-1A-**.

Anti-jumping mechanism (C)TN-G02-*-F-11



| Part No. | Part Name |
|----------|------------|
| 1 | Retainer |
| 2 | Bolt |
| 3 | Nut |
| 4 | Nut |
| 5 | Nut |
| 6 | Spring pin |
| 7 | O-ring |
| 8 | O-ring |
| | |

Seal Part List

| Part No. | Part Name | Part Number | Q'ty | | |
|----------|-----------|-------------|------|--|--|
| 7 | O-ring | IA-P9 | 1 | | |
| 8 | O-ring | IA-P3 | 1 | | |
| | | | | | |

Note) #7 O-ring and #27 O-ring are interchangeable.